



专注 | 专业 | 创新 | 服务

FOCUS/PROFESSIONAL/
INNOVATION/SERVICE



FOSHAN BASAIR MECHANICAL & ELECTRICAL COMPANY LIMITED

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给梦想一个舞台,让生活更美好!

Embracing dreams, creating better life!

瓷砖磨边、抛光系统解决方案商及供应商

Ceramic tile squaring & chamfering, polishing system solutions and suppliers

FOSHAN BASAIR MECHANICAL & ELECTRICAL COMPANY LIMITED

About Us

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佛山市巴赛尔机电有限公司成立于 2006 年,以专注、专业、创新、服务为经营理念,切实地为客户提高工作效率和企业 安全生产水平,推动节能降耗,为中国建陶产业健康持续发展贡献力量。

公司以瓷砖抛光及磨边技术为核心,专业制造瓷砖抛光机、磨边机、配套除尘、污水处理等设备,以及金刚石、树脂轮等耗材产品,延伸瓷砖磨边、抛光、抛釉生产技术承包服务,提供瓷砖深加工最专业的节能降耗整套解决方案。在研发创新和科技含量上领先同类产品,做到高效增值与环保有机结合, 并且可以根据客户需要快速反应地做出技术升级和优化,达到最完善的使用效果。

专业化的产品及完善的技术服务体系,使产品遍及国内外各大陶瓷生产基地。公司采用"阿米巴"经营模式,"水库式"经营理念,稳健发展。我们倡导以工匠精神制造产品,专业、专注于瓷砖深加工领域; 持续创新,以技术研发提升产品市场竞争力;诚信、务实,以正立德,以光明正大事业为目的,坚持正道;以服务为宗旨,真诚服务于企业、客户、供应商,回馈于社会。

Foshan Basair Mechanical & Electrical Co., Ltd t founded in 2006, takes "focus, professional, innovation, service" as business philosophy in order to improve work efficiency and raise safe production levels and promote energy saving for customers. Our company is contributed to the healthy and sustainable development for Chinese ceramic industry.

With the core of "Ceramic tile polishing and type squaring & chamfering technology", our company is specialized in manufacturing tile polishing machine, squaring& chamfering machine, matching dust collector and sewage treatment equipment, as well as spare parts and consumables of diamond wheels and resin wheel and so on, and extending to project contract service of ceramic squaring & chamfering, polishing technique, and offering one full set of professional energy-saving solution for ceramic tile deep-processing. Basair owns leading products in respected industry on the research and development innovation and scientific and technological area and combines highly efficient value-added and environmental protection together. And furthermore, according to the customer's needs, we can make a quick response to update and t optimize technology and skills to achieve the most perfect results.

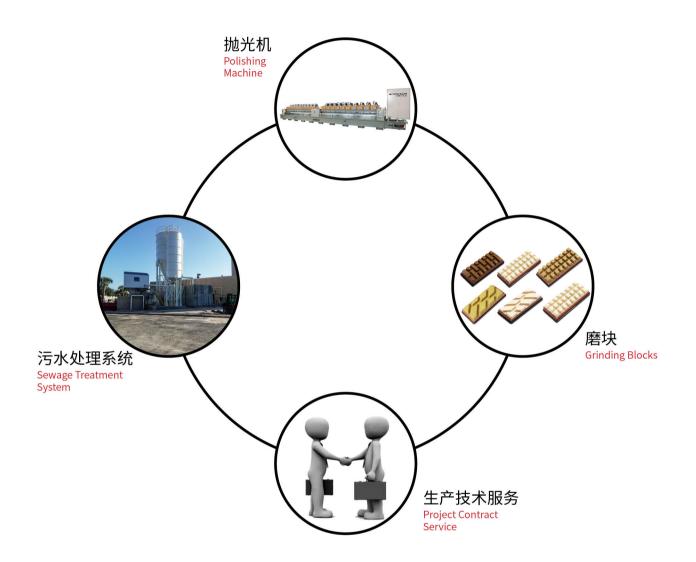
Professional products and perfect technical service system make the products all overthe major ceramic production base at home and abroad. The company adopts "amoeba" management mode, "Dam Operation method" for its stable development.

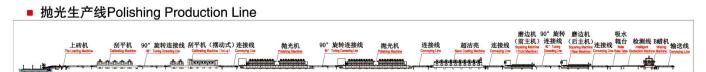
We advocate to produce products with artisan spirit, and is dedicated to the field of ceramic tile deep -processing with continued innovation and advances. The company enhance the market competitiveness by technology research and development. Honesty, pragmatic, positive morality, aiming at aboveboard career and adhering to the right path. For the purpose of service, sincere service to enterprises, customers, suppliers, and returns to the society.



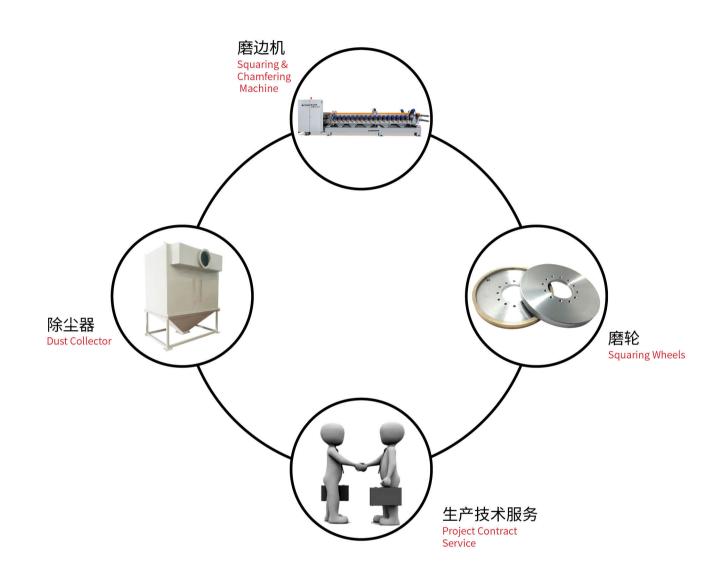
Ceramic Tile Polishing System

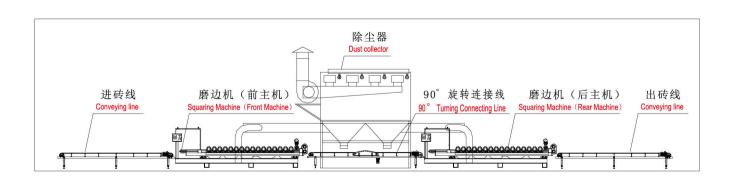
瓷砖抛光系统





Ceramic Tile Squaring & Chamfering System 瓷砖磨边系统







Polishing Machine 抛光机

巴赛尔抛光机是专门针对瓷砖表面抛光而开发的产品,其主要特点是整机功率小,采用了先进的磨头组 合和控制方式,在对砖进行旋转抛光的同时,磨具对砖表面进行细研磨,大大提高了砖的光泽度。其次,磨 块与砖表面为线性接触,冷却条件好。在新换磨头厚度略有差异或砖表面不平整时,整个磨头能自动浮动调整, 避免机器的振动,减少了砖的破损,能达到良好的抛光效果。再次,该款抛光机与传统的抛光机有良好的兼 容性,通过更换电机、磨头和少部分零件,该机又可以作为传统的抛光机使用,使得该款抛光机适用范围更广。

Basair polishing machine is specifically developed to polish the surface of the glazed tile products, its main characteristics is machine power (total power 130kW). Adopted advanced combination of grinding head and the control mode. While polishing brick with rotating grinding tool, grinding tool is used to grind the surface of the brick, which greatly improves the gloss of the brick. Secondly, the grinding block and the brick surface are linear contact which is good for cooling. In the new change of the thickness of the grinding head slightly different or brick surface is uneven, the grinding head floating adjustment automatically, avoiding the vibration of the machine, reduce the breakage of the brick, can achieve good polishing effect. Again, the polishing machine and has good compatibility with the traditional polishing machine. By changing the motor, the grinding head and a small number of parts, the machine can be used as a traditional polishing machine, makes the polishing machine a wider range of application.

Product Characteristics 产品特点

- ◇ 用于砖坯表面抛光处理,使砖坯达到一定的光洁度, 具有产量大、效果好、经久耐用的特点;
- ◇ 配置摆动式抛光磨头,具有磨块磨损保护功能;
- ◊ 磨头自动升降采用双气缸结构;
- ◊ 磨头及上部润滑采用手动加油;
- ◊ 摆动式横梁,齿轮箱变频调速,摆动幅度及频率可调;
- ◇ 采用不锈钢钣金件,具有优良防锈性能;
- ◇ 主传动采用齿轮减速机,采用优质 PVC 平皮带输送, 变频调速;
- ◊ 具有缺砖、叠砖保护装置,操作方便。

- ♦ For tiles polishing for luster; large output, long life;
- ♦ Equipped with swing head with abrasive wearing protection function;
- ♦ Adopt double cylinder for head auto lift;
- ♦ Manual oiling for lubrication of head and upper part;
- ♦ Swing crossbeam, gear box inverter control, swing range and frequency are adjustable;
- ♦ Stainless steel stamping parts are used for antirust;
- ♦ Adopt Gear reducer for main drive; PVC flat belt for conveying; inverter control;
- ♦ Tile lack and overlap protection devices are equipped, easy operation.

产品型号 Production series

	BSP650抛光砖系列Polished Tiles Series									
型号Type	BSP650/10	BSP650/14	BSP650/16	BSP650/20						
尺寸size(mm)	$9270 \times 1750 \times 2300$	11600×1750×2300	12570×1750×2300	16070×1750×2300						
功率power(kw)	121.9	172	195	243.8						
重量weight(kg)	16647	20247	22872	27939						
耗水量water consumption(L/min)	300	420	480	600						
输送速度conveying speed(m/min)	0~22	0~22	0~22	0~22						

BSP1000抛光砖系列Polished Tiles Series									
型号Type	BSP1000/10	BSP1000/14	BSP1000/16	BSP1000/20					
尺寸size(mm)	9270×2050×2300	11600×2050×2300	12570×2050×2300	16070×2050×2300					
功率power(kw)	121.9	172	195	243.8					
重量weight(kg)	18035	21635	24372	30139					
耗水量water consumption(L/min)	300	420	480	600					
输送速度conveying speed(m/min)	0~22	0~22	0~22	0~22					

BSP1200抛光砖系列Polished Tiles Series									
型号Type	BSP1200/10	BSP1400/14	BSP1200/16	BSP1200/20					
尺寸size(mm)	9270×2250×2300	11600×2250×2300	12570×2250×2300	16070×2250×2300					
功率power(kw)	55.4	71.4	79.4	95.4					
重量weight(kg)	18960	22380	25256	31039					
耗水量water consumption(L/min)	200	280	320	400					
输送速度conveying speed(m/min)	0~22	0~22	0~22	0~22					

※ 以上仅为部分机型,可根据客户需求生产其他机型

Note: Above mentioned is a part of models. We can manufacture other models according to customers' requirements













Nano Coating Machine

超洁亮打蜡机

超洁亮打蜡机是巴赛尔机电拥有多项专利技术的防污、打蜡和增光的专用设备。可以用于对宽度为 600 x 600~1200x1200mm 的瓷砖表面进行抛光、防污处理,完全填塞、修补砖面的气孔和微裂纹,保证砖面具有极强的防污性、耐磨性。

Nano Coating Machine is a special ceramic tile equipment for anti-fouling, wax polishing and brightening independently developed by us. It can be used for surface antifouling, polishing of the ceramic polished tiles with a width of 600x600~ 1200x1200mm, effectively improve the surface gloss and antifouling capabilities, completely fill, repair the pores and cracks on the tile surface to ensure that the tile surface has very strong antifouling capabilities and abrasion resistance.

产品特点 Product Characteristics

- ◇ 无需专门润滑、磨损小,结构稳定、刚性好;
- ◇ 整机标准化程度高,操作简便,维护成本低;
- ◇ 磨头采用行星传动,高效、平稳、方便、可靠;
- ◆ 耐磨性能。砖面在连续不断的高速研磨下,防污蜡水填充均匀性好,砖面具有光泽度高、防污性好等特点;
- ♦ 所有机型都具有多个生产工位,满足客户加工不同规格砖坯的要求;
- ◇ 根据磨头公转传动方式可分为摆线针式和蜗箱式 两种。
- Nano Coating Machine, no special lubrication is needed, wear-resistant, excellent structural stability and rigidity; .
- High standardization rate, easy to operate, low maintenance cost:
- Grinding head with planetary transmission, efficient, stable, convenient and reliable;
- ♦ The Polymer end impeller has excellent abrasion resistance that the tile surface is filled with wax and water uniformly under continuous, constant grinding that it has high gloss and excellent stain resistance:
- All models have a number of production stations to meet the customers' processing requirements for different specifications:
- According to the revolution type of grinding head, it can be divided into cycloid pin type and worm box type.

产品型号 Production series

型号 Model	工作宽度 Working width(mm)	磨头数 Number of grinding heads	磨头功率 Grinding head power(kW)	自转电机功率 Rotating motor power(kW)	主传动电机功率 Main drive motor power(kW)
BSP650/10	650	10	3	3	11
BSP650/12	650	12	3	3	11
BSP850/10	800	10	3	3	11
BSP850/12	800	12	3	3	11
BSP1000/10	1000	10	3	3	11
BSP1000/12	1000	12	3	3	11
BSP1200/10	1200	10	3	3	11
BSP1200/12	1200	12	3	3	11

型号 Model	皮带速度Belt speed(m/min)	皮带工作压力 Belt working pressure(pa)	每个磨头总功率 Total power per grinding head(kW)	外形尺寸 Size: L*W*H(mm)	设备重量 Equipment weight (kg)
BSP650/10	9-16	>0.6	21	13900*1250*3150	11700
BSP650/12	9-16	>0.6	21	16460*1250*3150	12500
BSP850/10	9-16	>0.6	21	13900*1450*3150	12900
BSP850/12	9-16	>0.6	21	16460*1450*3150	14110
BSP1000/10	9-16	>0.6	21	15700*1650*3150	13800
BSP1000/12	9-16	>0.6	21	18260*1650*3150	15600
BSP1200/10	9-16	>0.6	21	15700*1850*3150	14700
BSP1200/12	9-16	>0.6	21	18260*1850*3150	16500

※ 以上仅为部分机型,可根据客户需求生产其他机型

Note: Above mentioned is a part of models. We can manufacture other models according to customers' requirements





◆ 电盘式Motor Type







Wet Squaring & Chamfering Machine

全自动湿式磨边机

该生产线由进砖线、前后磨边倒角机、90 度转向、后台磨边倒角机、风干线等部分组成。采用双压梁及推砖结构,确保加工后陶瓷砖四边及对角线的尺寸精度。主要用于吸水率较低的陶瓷砖的湿式修边倒角,还可用于石材及人造石的配套加工。

The production line is composed of brick feeding line, front and rear edge grinding and chamfering machine, 90 degree steering, background edge grinding and chamfering machine, air drying line, etc. It is mainly used for wet trimming and chamfering of ceramic tiles with low water absorption, and can also be used for matching processing of stone and artificial stone.











产品型号 Production series

型号 Model	总功率 Total power (kW)	磨头数 Qty of grinding heads (pcs)	上倒角磨轮数 Qty of upper chamfering wheels (pcs)	75下带工作 宽度 Work width of 75 lower belt (mm)	100下带工作 宽度 Work width of 100 lower belt (mm)	磨削量 Cutting capability (mm)	同步带速度 Belt speed (m/min)	对角线 误差 Diagonal error (mm)	前机重量 Weight of the front machine (kg)	后机重量 Weight of the rear machine (kg)	
BSM650- 650(8+1)	129	32								4270	4470
BSM650- 650(9+1)	143	36							4490	4690	
BSM650- 650(10+1)	157	40	4	250-650	300-650	≤10	13-32	≤0.5	4710	4910	
BSM650- 650(11+1)	171	44							4930	5130	
BSM650- 650(12+1)	185	48							5150	5350	
BSM850- 850(8+1)	129	32		250-850 300-850					4350	4550	
BSM850- 850(9+1)	143	36							4570	4770	
BSM850- 850(10+1)	157	40	4		≤10	0 13-32	13-32 ≤0.5	4790	4990		
BSM850- 850(11+1)	171	44							5010	5210	
BSM850- 850(12+1)	185	48							5230	5430	
BSM1000- 1000(8+1)	129	32							4430	4630	
BSM1000- 1000(9+1)	143	36							4650	4850	
BSM1000- 1000(10+1)	157	40	4	250-1000	300-1000	≤10	13-32	≤0.5	4870	5070	
BSM1000- 1000(11+1)	171	44							5090	5290	
BSM1000- 1000(12+1)	185	48							5310	5510	



Fully Automatic Wet Squaring And Chamfering Machine For Large Size Ceramic Tile

全自动大规格瓷砖湿式磨边倒角机

陶瓷大板磨边机是巴赛尔最新研发上市的全新产品、配备了巴赛尔最新研发的双伺服传动机构和大板推 砖结构,大大提高了加工宽度和对角线的稳定,整机采用触屏和手机远程控制,提高设备操作智能化和工作 效率。

Ceramic plate edging machine is a brand new product newly developed and marketed by Basair. It is equipped with Basair's newly developed dual servo drive mechanism and large plate brick pushing structure, which greatly improves the stability of processing width and diagonal. The whole machine adopts touch screen and mobile phone remote control, which improves the intelligent operation and work efficiency of the equipment.

产品特点 Product Characteristics

- ◇ 双伺服传动、皮带同步,稳定性好;
- ◇ 采用触摸屏和手机远程控制操作系统,整机操控更
- ◊ 全新推砖机构,运动平稳、降低噪音,减轻负荷。
- Ouble servo drive, synchronous belt, good stability;
- ♦ Using touch screen and mobile phone remote control operating system, the whole machine control is more
- New brick pushing mechanism, smooth movement, reduce noise and load.

产品型号 Production series

型묵 Model	工作宽度 Working width(mm)	磨头数 Number of grinding heads	磨头功率 Grinding head power(kW)	倒角电机功率 Chamfer motor power(kW)	主传动电机功率 Main drive motor power(kW)
BSM1600/12+2	1600	12	4	1.5	5.5
BSM1800/12+2	1800	12	4	1.5	5.5
BSM2000/12+2	2000	12	4	1.5	5.5
BSM2700/12+2	2700	12	4	1.5	5.5

型号 Model	空气气压 Air pressure(Pa)	总功率 Total power(kW)	外形尺寸 Size: L*W*H(mm)	设备重量 Equipment weight(kg)
BSM1600/12+2	≥0.6	118	6300*3500*2300	6200
BSM1800/12+2	≥0.6	118	6300*3700*2300	6400
BSM2000/12+2	≥0.6	118	6300*3900*2300	6600
BSM2700/12+2	≥0.6	118	6300*4100*2300	6800

※ 以上仅为部分机型,可根据客户需求生产其他机型

Note: Above mentioned is a part of models. We can manufacture other models according to customers' requirements











Intelligent Wet Squaring And Chamfering Machine

智能湿式磨边倒角机

全智能磨边生产线是巴赛尔机电新研发上市的智能瓷砖磨边机,配备了巴赛尔独家研发的智能自动进刀 补偿系统,配合主流的新式推砖系统,大大提高了对角线的精度,减少了人为的操作误差,达到高效、精度高、 综合使用成本低的效果。

The full intelligent edging production line is an intelligent ceramic tile edging machine newly developed and launched by Basair. It is equipped with the intelligent automatic feed compensation system exclusively developed by Basair. Combined with the mainstream new brick pushing system, it greatly improves the accuracy of diagonal line, reduces man-made operation error, and achieves the effect of high efficiency, high accuracy and low comprehensive use cost.

产品特点 Product Characteristics

- ♦ 自动进刀补偿系统,进给精度高,磨削效果好,大幅 ♦ Automatic feed compensation system, high feed precision, 降低操作人员的劳动强度,智能化程度高;
- ◇ 采用触摸屏操作系统,整机操控更便捷;
- ◊ 压梁结构合理(申请专利设计);
- ◊ 灰斗结构独特(已申请专利设计)。

- good grinding effect, greatly reduce the labor intensity of operators, high degree of intelligence;
- ♦ The touch screen operating system makes the whole machine more convenient to operate;
- ♦ Reasonable pressure beam structure (patent design application);
- ♦ Unique structure of ash hopper (patent design has been applied for).

产品型号 Production series

型号 Model	工作宽度 Working width(mm)	磨头数 Number of grinding heads	磨头功率 Grinding head power(kW)	倒角电机功率 Chamfer motor power(kW)	主传动电机功率 Main drive motor power(kW)
BSM650/12+2	650	12	4	1.5	5.5
BSM850/12+2	850	12	4	1.5	5.5
BSM1000/12+2	1000	12	4	1.5	5.5
BSM1200/12+2	1200	12	4	1.5	5.5

型号 Model	滑座伺服电机功率 Sliding seat servo motor power(kW)	空气气压 Air pressure(Pa)	总功率 Total power (kW)	外形尺寸 Size: L*W*H(mm)	设备重量 Equipment weight (kg)
BSM650/12+2	0.37	≥0.6	118	6230*2200*2300	6500
BSM850/12+2	0.37	≥0.6	118	6530*2200*2300	6700
BSM1000/12+2	0.37	≥0.6	118	6730*2500*2300	6900
BSM1200/12+2	0.37	≥0.6	118	6930*2500*2300	7100

※ 以上仅为部分机型,可根据客户需求生产其他机型

Note: Above mentioned is a part of models. We can manufacture other models according to customers' requirements





Full-Automatic Dry Type Squaring & Chamfering Line for Inner-wall Tiles

墙砖专用干式全自动磨边生产线

墙砖专用全自动干式磨边生产线是为了满足客户节能降低、大产量生产的需求而开发设计的一种节能设备,适于吸水率在 13%-16% 的墙砖磨边倒角。此款磨边机对中经过特殊设计,保证磨边加工的瓷砖对角线相当稳定,能控制在 0.4mm 之内。而瓷砖磨边机的集灰漏斗是经过多年实践考验的独特灰斗。它利用了空气对流原理,使得灰斗不藏灰,不飘灰。磨边机的所有转动轴都经过热处理并镀铬,能让瓷砖磨边机更加持久耐用。

Full-automatic dry type squaring & chamfering machine for inner-wall tiles is a new energy-saving design in order to meet customer energy conservation and large capacity production requirements. By special design of centering device, it can ensure the diagonal of ceramic tile edge grinding through processing is quite stable and size error can be control within 0.4 mm range. It can be mainly used for more than 13%-16% water absorption inner-wall tiles. Our set ash hopper is unique ash hopper after years of practice tests. By air convection principle there is no dust hidden in ash hopper. All the rotating shafts have been heat treated and chrome plated, which can make the machine long life.

产品特点 Product Characteristics

- ◇ 采用高速节能磨头电机,在保证磨削效果的同时, 每台电机能节能 10% 左右;
- ◆ 生产线后机安装了同步变频器推砖模块,这个模块 能消除在传送过程中的移位,使磨边精度更加精准;
- ◇ 整机的电路系统基于 PLC 控制的全自动化系统,配有数字显示模板,稳定性高,性能可靠;
- ◆ 单线产量大,每分钟稳定产量可达到55片(300*600 砖)以上:
- ◇ 对角线稳定,可长久控制在 0.4mm 以内;
- ◇ 无需人工清灰, 生产现场干净整洁。

- With high speed and energy saving motor, can make each motor saving about 10% energy and meanwhile ensuring the effect of squaring;
- ♦ Installation of synchronous drive tile push devices in rear main machine, which can eliminate the shift in the course of transmission in order to get more accurate precision of chamfering edge of the tile:
- ♦ The whole circuit of the machine system equips with digital display template to make the machine with high stable and reliable on the basis of PLC control of automatic system:
- Extra-large output reach more than 55 pieces per minute(300*600 bricks);
- ODiagonal stable, long-term control in 0.4mm or less;
- ♦ No manual cleaning, the production site clean and tidy.



Full-Automatic Dry Type Squaring & Chamfering Line for Floor Tiles

地砖专用全自动干式磨边生产线

地砖专用全自动干式磨边生产线是为了满足客户节能降低、环保生产的需求而开发设计的一种节能设备,主要用于吸水率低至 0.5% 地砖的磨边倒角,代替原有湿磨生产线,无污水处理系统投资及维护成本,操作简单,降低设备维护成本,生产现场干净整洁。

Full-automatic dry type squaring & chamfering machine for floor tiles is a new energy-saving design which can meet the production needs of customers' energy saving and environmental production. Instead of the wet squaring machines, it can be mainly used for 0.5% lower water absorption floor tiles. There is no sewage system investment and maintenance costs, easy operation, reducing maintenance costs, and without dust or water pollution.









Fully Automatic Dry Squaring And Chamfering Machine For Large Size Ceramic Tile

全自动大规格瓷砖干式磨边倒角机

陶瓷大板磨边机是巴赛尔最新研发上市的全新产品。配备了巴赛尔最新研发的双伺服传动机构和大板推 砖结构,大大提高了加工宽度和对角线的稳定,整机采用触屏和手机远程控制,提高设备操作智能化和工作 效率。

Ceramic plate edging machine is a brand new product newly developed and marketed by Basair. It is equipped with Basair's newly developed dual servo drive mechanism and large plate brick pushing structure, which greatly improves the stability of processing width and diagonal. The whole machine adopts touch screen and mobile phone remote control, which improves the intelligent operation and work efficiency of the equipment.

产品特点

Product Characteristics

- ◊ 双伺服传动、皮带同步,稳定性好;
- ◆ 采用触摸屏和手机远程控制操作系统,整机操控更 便捷:
- ◊ 全新推砖机构,运动平稳、降低噪音、减轻负荷。
- Oouble servo drive, synchronous belt, good stability;
- Using touch screen and mobile phone remote control operating system, the whole machine control is more convenient:
- New brick pushing mechanism, smooth movement, reduce noise and load.

产品型号

Production series

型号 Model	工作宽度 Working width(mm)	磨头数 Number of grinding heads	磨头功率 Grinding head power(kW)	倒角电机功率 Chamfer motor power(kW)	主传动电机功率 Main drive motor power(kW)
BSM1600/12+2	1600	12	4	1.5	5.5
BSM1800/12+2	1800	12	4	1.5	5.5
BSM2000/12+2	2000	12	4	1.5	5.5
BSM2700/12+2	2700	12	4	1.5	5.5

型号 Model	空气气压Air pressure(Pa)	总功率Total power(kW)	外形尺寸 Size: L*W*H(mm)	设备重量 Equipment weight(kg)
BSM1600/12+2	≥0.6	118	6300*3500*2300	6200
BSM1800/12+2	≥0.6	118	6300*3700*2300	6400
BSM2000/12+2	≥0.6	118	6300*3900*2300	6600
BSM2700/12+2	≥0.6	118	6300*4100*2300	6800

※ 以上仅为部分机型,可根据客户需求生产其他机型

Note:Above mentioned is a part of models. We can manufacture other models according to customers' requirements









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Intelligent Dry Squaring And Chamfering Machine

智能干式磨边倒角机

全智能磨边生产线是巴赛尔机电新研发上市的智能瓷砖磨边机,配备了巴赛尔独家研发的智能自动进刀 补偿系统,配合主流的新式推砖系统,大大提高了对角线的精度,减少了人为的操作误差,达到高效、精度高、 综合使用成本低的效果。

The full intelligent edging production line is an intelligent ceramic tile edging machine newly developed and launched by Basair. It is equipped with the intelligent automatic feed compensation system exclusively developed by Basair. Combined with the mainstream new brick pushing system, it greatly improves the accuracy of diagonal line, reduces man-made operation error, and achieves the effect of high efficiency, high accuracy and low comprehensive use cost.

产品特点 Product Characteristics

- ◇ 自动进刀补偿系统,进给精度高,磨削效果好,大 幅降低操作人员的劳动强度,智能化程度高;
- ◇ 采用触摸屏操作系统,整机操控更便捷;
- ◊ 压梁结构合理(申请专利设计);
- ◊ 灰斗结构独特(已申请专利设计)。

- ♦ Automatic feed compensation system, high feed precision, good grinding effect, greatly reduce the labor intensity of operators, high degree of intelligence;
- ♦ The touch screen operating system makes the whole machine more convenient to operate;
- ♦ Reasonable pressure beam structure (patent design
- ♦ Unique structure of ash hopper (patent design has been applied for).

Production series

型号 Model	工作宽度 Working width(mm)	磨头数 Number of grinding heads	磨头功率 Grinding head power(kW)	倒角电机功率 Chamfer motor power(kW)	主传动电机功率 Main drive motor power(kW)
BSM650/12+2	650	12	4	1.5	5.5
BSM850/12+2	850	12	4	1.5	5.5
BSM1000/12+2	1000	12	4	1.5	5.5
BSM1200/12+2	1200	12	4	1.5	5.5

型号 Model	滑座伺服电机功率 Sliding seat servo motor power(kW)	空气气压Air pressure(Pa)	总功率Total power(kW)	外形尺寸 Size: L*W*H(mm)	设备重量 Equipment weight (kg)
BSM650/12+2	0.37	≥0.6	118	5900*2200*2300	6200
BSM850/12+2	0.37	≥0.6	118	6100*2200*2300	6400
BSM1000/12+2	0.37	≥0.6	118	6300*2500*2300	6600
BSM1200/12+2	0.37	≥0.6	118	6500*2500*2300	6800

※ 以上仅为部分机型,可根据客户需求生产其他机型

Note: Above mentioned is a part of models. We can manufacture other models according to customers' requirements





Waxing Machine

防污打蜡机

- ◇ 用于抛光砖表面打蜡抛光,配置融蜡装置;
- ◇ 配置行星式大刷盘,采用功率蜗轮蜗杆减速机驱动;
- ◇ 采用海绵打蜡盘,涂蜡均匀,效果良好;
- ◇ 主传动采用齿轮减速机,采用优质 PVC 平皮带输送,变频调速。
- Using in tile surface polishing with wax melting device;
- Equipped with planetary brush plate and driven by power wormgear reducer;
- ♦ Using sponge waxing plate, even spread mildly and the effect is good;
- ♦ The main drive uses gear reducer, conveying with PVC belt and control frequency.



© Cutting Machine

切割机

数控前后双组刀切割机俗称数控前后刀。是为有大规模切割需求的客户量身打造的高速切割深加工设备。可加工最大宽度 800/1000mm 的瓷砖,可快速将瓷砖切割成理想尺寸,加工后的瓷砖切割面光滑光滑,不良率极低。加工后的产品尺寸准确,切割速度快,精度高,成本低。

The CNC front and rear double-group knife cutting machine is commonly known as the CNC front and rear knife. It is a high-speed cutting deep processing equipment tailored for customers who have large-scale cutting needs. It can process ceramic tiles with a maximum width of 800 / 1000mm and can quickly cut ceramic tiles into ideal The size, the cutting surface of the processed ceramic tile is smooth and smooth, and the defective rate is extremely low. The processed product has accurate size, fast cutting speed, high precision and low cost.

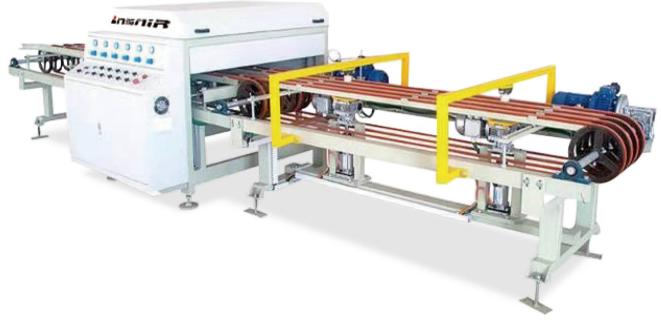
Automatic Laminator Machine

全自动贴膜机

本产品是适用于抛釉砖、抛晶砖: 规格 600/800mm 砖通用,全自动贴膜机是节省劳动力,提高生产率最好的产品,采用伺服自动控制可达到精准操控,产品铺贴平整效果理想。

This product is suitable for the polishing tile, polishing crystal tile: bi-size for both 600mm and 800mm bricks, automatic laminator is ideal for labor saving, and improving the overall productivity, the servo control can achieve precise control for the great flattening effect.







Diamond Squaring Wheel

金刚石磨边轮

BSR-01是巴赛尔机电重点研发的粗磨轮,分为仿古砖和瓷片两种。具有寿命长,锋利度高,散热快等特点,适用于低吸水率仿古砖以及砖质相对较硬的瓷片砖。

BSR-01 is the important thick squaring wheel on research and development of Basair, divided into two kinds of for antique tiles and for tiles. It is suitable for antique tiles with low water adsorption and relative-hard tiles with features of a long life, high sharpness, fast heat dissipation, etc.



粗磨, 砖坯吸水率:1~12% Rough grinding, water absorption of brick: 1-12%



粗磨, 砖坯吸水率:15~19% Rough grinding, water absorption of brick: 15-19%

产品名称 Product name	规格 Specifications (mm)	目数 Grit	用途 Use
BaSaiR01FT	250X80X110	60#-100#	粗磨,砖坯吸水率:1~12% Rough grinding, water absorption of brick: 1-12%
BaSaiR01AT	250X80X110	60#-100#	粗磨,砖坯吸水率:15~19% Rough grinding, water absorption of brick: 15-19%

注:以上仅为部分型号,可根据客户需求生产其他型号,我们也可以根据不同的瓷砖材料,特制配方。

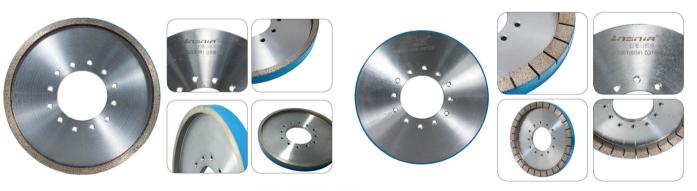
Note: The above models are only partial. Other models can be manufactured according to customer requirements. We can also make special formulations according to different ceramic tile materials.

BSR-02 是将磨粒金刚石与金属结合剂结合在一起,经过高温烧结而成的粗细磨边轮,能有效控制崩釉,减少树脂轮的吃刀量,增加树脂轮的耐磨时间。

BSR-02 is thick or fine squaring wheel through high-temperature sintering with abrasive diamond and metal bond together which can effectively control the collapse of glaze, reducing feeding amout of resin wheel and increasing wear time of resin wheel.



中细磨, 砖坯吸水率:1~12% Medium and fine grinding, water absorption of brick billet: 1~12%



中细磨, 砖坯吸水率:15~19% Medium and fine grinding, water absorption of brick billet: 15~19%

产品名称 Product name	规格 Specifications (mm)	目数 Grit	用途 Use
BaSaiR02FT	250X80X110	100#-140#	中细磨,砖坯吸水率:1~12% Medium and fine grinding, water absorption of brick billet: 1~12%
BaSaiR02AT	250X80X110	100#-140#	中细磨,砖坯吸水率:15~19% Medium and fine grinding, water absorption of brick billet: 15~19%

注:以上仅为部分型号,可根据客户需求生产其他型号,我们也可以根据不同的瓷砖材料,特制配方。

Note: The above models are only partial. Other models can be manufactured according to customer requirements. We can also make special formulations according to different ceramic tile materials.



Resin Squaring Wheel

树脂磨边轮

BSR-03 是将树脂粉与金刚石磨料按一定比例混合烧结后, 再经过攻牙,修边,上漆等工序制成的树脂磨轮,适用于中后期细磨。

BSR-03 is resin grinding wheel by series processes of mixing sintering the resin powder and diamond abrasive, tapping, trimming, painting, etc. And it is suitable for antique tiles and tiles for middle and later stage of fine squaring process.



细磨,砖坯吸水率:1~12% Fine grinding, water absorption of brick billet: 1~12%



细磨, 砖坯吸水率: 15~19% Fine grinding, water absorption of brick billet: 15~19%

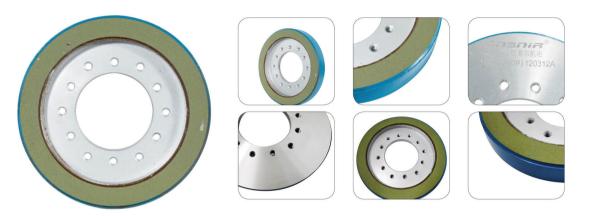
产品名称 Product name	规格 Specifications (mm)	目数 Grit	用途 Use
BaSaiR03FT	200X80X110	120#-140#	细磨,砖坯吸水率:1~12% Fine grinding, water absorption of brick billet: 1~12%
BaSaiR03FT	250X80X110	120#-140#	细磨,砖坯吸水率:1~12% Fine grinding, water absorption of brick billet: 1~12%
BaSaiR03AT	200X80X110	120#-140#	细磨,砖坯吸水率:15~19% Fine grinding, water absorption of brick billet: 15~19%
BaSaiR03AT	250X80X110	120#-140#	细磨,砖坯吸水率:15~19% Fine grinding, water absorption of brick billet: 15~19%

注:以上仅为部分型号,可根据客户需求生产其他型号,我们也可以根据不同的瓷砖材料,特制配方。

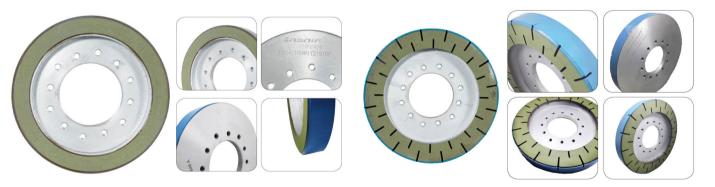
Note: The above models are only partial. Other models can be manufactured according to customer requirements. We can also make special formulations according to different ceramic tile materials.

BSR-04 是适用于后期细磨的树脂磨边轮。采用了先进的烧结技术,刀头可靠、不掉环、不崩釉、不黑边等特点,可用于釉面极脆的釉面砖,磨边效果细腻光滑,成效显著。

BSR-04 is a kind of squaring wheel which is suitable for late fine squaring process. With an advanced sintering technology, the cutting head is reliable as it may not cause situation like ring off, collapse glaze and black printing. It is used for brittle glazed tile and grinding is effective and smooth.



细磨,砖坯吸水率:1~12% Fine grinding, water absorption of brick billet: 1~12%



细磨,砖坯吸水率:15~19% Fine grinding, water absorption of brick billet: 15~19%

产品名称 Product name	规格 Specifications(mm)	目数 Grit	用途 Use
BaSaiR04FT	200X80X110	140#-170#	细磨,砖坯吸水率:1~12% Fine grinding, water absorption of brick billet: 1~12%
BaSaiR04FT	250X80X110	140#-170#	细磨,砖坯吸水率:1~12% Fine grinding, water absorption of brick billet: 1~12%
BaSaiR04AT	200X80X110	140#-170#	细磨,砖坯吸水率:15~19% Fine grinding, water absorption of brick billet: 15~19%
BaSaiR04AT	250X80X110	140#-170#	细磨,砖坯吸水率:15~19% Fine grinding, water absorption of brick billet: 15~19%

注:以上仅为部分型号,可根据客户需求生产其他型号,我们也可以根据不同的瓷砖材料,特制配方。

Note: The above models are only partial. Other models can be manufactured according to customer requirements. We can also make special formulations according to different ceramic tile materials.



Wet Squaring Wheel

湿式磨边轮

金刚石磨边轮主要用于修正瓷砖四边的垂直度并获得设定的尺寸,是各种大规格陶瓷水晶砖、瓷质砖、抛光砖磨边的必需工具,金刚石磨边轮根据磨削方式可分为正切磨边轮和盘式磨边轮。锋利度好、使用寿命长、噪音小。保证加工产品的垂直度和尺寸要求,不崩面、不崩角。

Diamond squaring wheels are mainly used for grinding and modifying floor tiles'four edges to be very vertical and get designed specification. It is a necessary grinding edge tool of big size glazed vitrified tiles, porcelain tiles and soluble tiles. Diamond squaring wheel according grinding way, is classified into diamond squaring wheel and diamond squaring disk wheel. Strictly control production crafts, making the squaring wheel's quality stable. Customized individual formulation's squaring wheels, to aim at different quality tiles.



■金刚石磨边轮 / Diamond Squaring Wheel

树脂磨边轮用于各类地砖的最后-道磨边和修边工序,主要去掉粗磨的齿印,把各边修复平整光滑,不崩角。

Resin squaring wheel usually used for fine grinding edges of floor tiles', good quality wheel can make the edges to be smooth and no tracing of saw-teeth, keeping all the edges are full angle and straight, no breaking & chips.





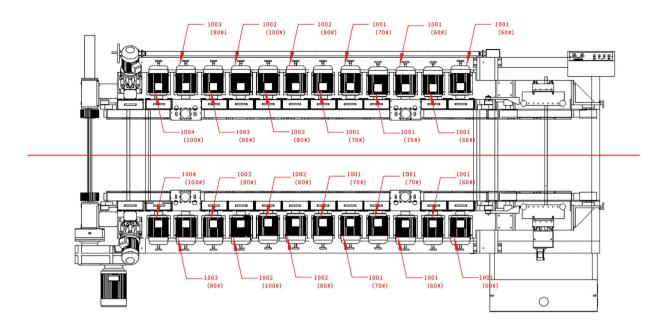


■树脂磨边轮 / Resin Squaring Wheel

产品型号 Production series

名称 Description	规格 Specifications		目数 Grit	包装 Package(pcs/ctn)	重量 weight(kg/ctn)
	Ф150-8×12	Ф150-10×14			
金刚石磨边轮 Diamond Squaring Wheel	Ф200-8×12	Ф200-10×14	45#、60#、70#、80#、100#	5	18.5
	Ф250-8×12	Ф250-10×14	120#、140#、170#		
	Ф300-8×12	Ф300-10×14			
	Ф300-40×12	Ф250-40×12			
树脂磨边轮 Resin Squaring Wheel	Ф250-35×12	Ф250-25×12	80#、100#、120#、140#	г	11
	Ф200-40×12	Ф200-35×12	170#、200#、230#、270#	5	11
	Ф200-25×12	Ф200-20×12			

Chamfering Wheel And Installation Diagram 倒角轮和安装图



■安装示意图 /Installation Diagram

倒角轮 Squaring & chamfering wheel

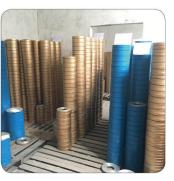


型 ^년 Mod	7 0	目数 Grit	包装Package (pcs/ctn)	重量Weight (kg/ctn)	
Me	5	60#、120#、240#、320#、400# 600#、800#、LUX/0#	24	18	
适用于抛光砖、仿古砖、釉面砖 Applied to polished tiles、antique tiles、glazed tiles					

生产现场 Worksite











S Elastic Grinding Block

弹性磨块

- 1、弹性磨块适用于全抛釉面砖和半抛釉面砖、内墙瓷片抛光、抛晶(金)砖、微晶砖、凹凸面、羊皮面等 釉面砖的磨拋处理。具有仿形好、磨削力强、抛光光泽度高、无磨痕、使用寿命长的特点。
- 2、抛晶(金)磨块是弹性磨块的一种,专针对抛晶(金)砖的特点研发的抛晶磨块,无磨花、光度高、平整度高、 清亮度好、磨头纹少。
- 3、内墙瓷片抛光磨块也是弹性磨块的一种,专针对内墙瓷片抛光特点研发的瓷片抛光模块,无磨花、无漏 抛、光度高、清亮度好、磨头纹少。
- 1. The elastic grinding block are mainly used for full polishing glazed tiles, semi-polishing glazed tiles, polishing interior wall porcelain tiles, stone- like tiles, crystal-effect tiles, rustic tiles, concave and convex on the surface of all kinds of ceramic tiles etc depth processing polishing. Our elastic abrasive block's advantage is excellent shaping effect, powerful sharpness, no scratching, finishing high brightness and long working lifespan.
- 2. The crystal polishing abrasive is one kind of the elastic grinding block, especially research according the crystal-effect tiles feature to make the surface of the tiles no scratching, high brightness and glossiness, finishing straight flatness and advantage crystal effect and less polishing trace.
- 3、The interior wall porcelain tiles polishing abrasive also is one kind of the elastic grinding block, especially research the interior wall porcelain tiles' feature to make the surface of the tiles no scratching , high brightness and glossiness, high mirror effect and wouldn't skip polishing on the processing and less polishing trace.



■方齿 / Square teeth







■长短齿/Long and short teeth

名称 Description	形状 Shape	型号 Model	目数 Grit	包装 Package (pcs/ctn)	重量 Weight (kg/ctn)
		T1L140		20	6.8
	方齿 Square teeth	T2L170	80#、120#、150#、180# 240#、320#、400# 600#、800#、1000# 1200#、1500#、2000# 3000#、6000#、8000# 10000# LUX	20	8
	oquare teetii	T3L90		20	5.3
7W III III II	斜齿 Bevel teeth 长短齿 Long and short teeth	T1L140		20	7.3
弹性模块Elastic Grinding Block		T2L170		20	8.5
ormanig brock		T3L90		20	5.8
		T1L140		20	7
		T2L170		20	8.5
		T3L90		20	5.5

Diamond Grinding Block

金刚石磨块

金刚石磨块主要用于替代普通磨块对瓷砖和石材的表面进行粗磨和中磨。最优质的配方结合先进的生产工 艺,确保了金刚石磨块在磨削方面效果好、磨削效率高、磨削力强、使用寿命长、质量稳定性好等特点。

Diamond grinding block is used for instead of SiC abrasive ,to make rough and medium polishing of ceramic tiles and quartz stones. The advantage formulation with combination of production craft, to ensure diamond abrasive good effect of the processing grinding, high efficiency, strong sharpness, long working lifespan, keep quality stable performance.



Resin Grinding Block

树脂磨块

树脂磨块用于全抛釉面砖和半抛釉面砖、内墙瓷片抛光、抛晶(金)砖、微晶砖、凹凸面、羊皮面等釉面 砖的磨拋处理。具有耐磨性好、防形好、平整度好、磨削力强、抛光光泽度高、无磨痕的特点。

The resin grinding block are used for full polishing glazed tiles, semi-polishing glazed tiles, polishing vitrified tiles, interior wall glazed tiles, stone-like tiles, crystal-effect tiles, rustic tiles on the surface of all kinds of glazed vitrified tiles etc depth processing polishing. The resin grinding block feature is can saving grinding costs, solving some difficult points on polishing line, fine flatness, extremly well working life, keep natural texture of tiles.





	名称 Description	型号 Model	目数 Grit	包装 Package (pcs/ctn)	重量 Weight (kg/ctn)
	金刚石磨块 Diamond Grinding Block	T2 L170	36#、46#、60#、80#、100# 、120#、150#、180#、240# 、320#、400#	30	30
/	树脂磨块	T1 L140	240#、320#、400#、600# 、800#、1000#、1200#、1500#	24/30	12.8
	Resin Grinding Block	T2 L170	、2000#、3000#、6000# 、8000#、10000#	24/30	13.5



Worksite 牛产现场











Patent Certificate -

专利证书



Squaring & Chamfering, Polishing Technology Service System

磨边、抛光技术服务系统

瓷砖磨边、抛光生产技术承包是巴赛尔机电在提供设备之后延伸的一项系统服务,旨在为客户提供更专 业的生产技术,规范管理,提升产品的优等率。现有专业生产技术管理人员二十多名,专业操作技术人员约 150人,长期服务于各大陶瓷产区。从机械设备生产操作、安装调试、检修保养,设备配件及耗材配送,都 经过严格专业培训,在分岗时根据员工特长分岗,真正做到专业性服务。大大减少了陶瓷企业的生产管理, 人员管理,更是大大降低了生产成本,增强了陶瓷企业市场竞争力,解决了瓷砖深加工工序的后顾之忧。

现与多个陶瓷企业建立了长期合作服务项目,广东将军陶瓷、广东金牌陶瓷、广东华陶、广东新一派建 材、江西仁牌、广西恒希建材、肇庆金顺通、湖南强强陶瓷、清远贝斯特瓷业、新兴建兴陶瓷等陶瓷企业建 立了多年的长期服务合作。

我们的优势:

- ♦ 专业的技术管理及生产团队;
- ◊ 生产产品优等率长期稳定在 99.8%;
- ◊ 设备使用率高,停机少;
- ◇ 节能降耗,节省电费,降低生产总成本;
- ◊ 生产稳定。

Project contract service of ceramic squaring & chamfering, polishing production technique is one extended system service with aim to provide customers a more professional production technology, standardized management, improve product excellent rate. There are more than 20 professional production technology management staff and more than 150 professional and technical personnel operating technicians who are long-term service in the major ceramic producing areas. From manufacture, Installment to maintenance and spare parts distribution, we have a strictly professional training; and can do a different work according to one's specialty so as to offer a professional service. All in all, not only reduce production and man management costs but also reduce production cost, SO enhance the ceramic enterprise market competitiveness.

Now have contracted and established a long-term services with a number of ceramic enterprise, such as marshal ceramics, gold medal ceramics, best ceramics, King Poly, Simpire, Xinxing and so on.

Basair contract service has many key advantage as below

- Professional technical management and production team:
- The rate of production of goods and excellent long-term stability at 99.8%;
- equipment usage rate, less downtime;
- energy saving, save electricity, reduce the total cost of production;
- ♦ stable production.

广东新兴建兴陶瓷有限公司 GUANGDONG JIANXING CERAMICS CO., LTD 2009年-至今 From 2009 to present

广东金牌陶瓷有限公司 GUANGDONG GOLD MEDAL CERAMICS CO., LTD 2015年-至今 From 2015 to present

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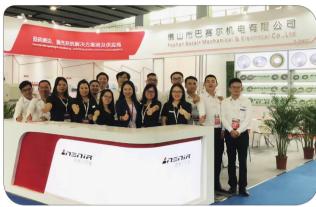
广西新权业陶瓷有限公司 GUANGXI XINQUANYE CERAMICS CO., LTD 2012年-2014年 From 2012 to 2014

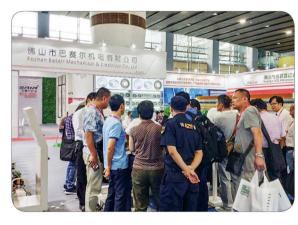


Entreprise's News

企业动态





















Part Of The Domestic Customers

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广东恩平市俊辉陶瓷有限公司

广东佛山三水华纳陶瓷有限公司

广东佛山三水金牌陶瓷有限公司

广东郭氏企业名嘉陶瓷有限公司

广东和美陶瓷有限公司

广东江门百冠陶瓷有限公司

广东清远贝斯特瓷业有限公司

广东新丰金豊达陶瓷有限公司

广东新兴华陶陶瓷建材有限公司

广东新兴建兴陶瓷有限公司

广东新兴金益利陶瓷有限公司

广东新一派建材有限公司 广东肇庆郭氏名嘉陶瓷有限公司

广东肇庆宏润陶瓷有限公司

广东肇庆鸿顺达陶瓷有限公司

广东肇庆将军陶瓷企业

广东肇庆市金诚陶瓷有限公司

广东肇庆市金顺通陶瓷有限公司

广东肇庆市来德利陶瓷有限公司

广东肇庆中盛陶瓷有限公司 广西纯一陶瓷有限公司

广西恒希建材有限公司

广西新权业陶瓷有限公司 广西新瑞福陶瓷有限公司

福建和盛陶瓷有限公司

福建乔宝陶瓷有限公司

福建泉州港盛陶瓷有限公司

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甘肃白银新乐雅陶瓷有限公司

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山西阳城星光陶瓷有限公司

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云南师宗星达星陶瓷有限公司

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NOVELTY IMPEX

DIGICERA TILE LLP.

CEFONE CERAMIC LLP.

伊朗IRAN:

EMARAT TILE SABA TILE ASGARAN CO..Ltd

SEYED.MOHHAMD ATASHI

Tile omplex of Rafsanjan Almus Kavir

Mojtamah Kashi Meybod Co. (MKM)

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KASRA TILE

BSATAN TILE

NAFIS TILE

PIRSIAN TILE TALA TILE

ROMAK TILE

YAZE TILE

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PARLA TILE

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